AVRs
Installation and maintenance
This manual concerns the alternator AVR which you have just purchased. We wish to draw your attention to the contents of this maintenance manual.

SAFETY MEASURES

Before using your machine for the first time, it is important to read the whole of this installation and maintenance manual.

All necessary operations and interventions on this machine must be performed by a qualified technician.

Our technical support service will be pleased to provide any additional information you may require.

The various operations described in this manual are accompanied by recommendations or symbols to alert the user to potential risks of accidents. It is vital that you understand and take notice of the following warning symbols.

![Warning symbol for an operation capable of damaging or destroying the machine or surrounding equipment.]

All servicing or repair operations performed on the AVR should be undertaken by personnel trained in the commissioning, servicing and maintenance of electrical and mechanical components.

![Warning symbol for general danger to personnel.]

When the generator is driven at a frequency below 28 Hz for more than 30 seconds with an analogue AVR, its AC power supply must be disconnected.

![Warning symbol for electrical danger to personnel.]

WARNING
This AVR can be incorporated in a EC-marked machine.
This manual is to be given to the end user.

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Disposal and recycling instructions
1 - SUPPLY
1.1 - AREP excitation system
For both AREP & PMG excitation systems, the alternator voltage regulator is the R438.
With AREP excitation, the R438 electronic AVR is powered by two auxiliary windings which are independent of the voltage match circuit. The first winding has a voltage in proportion to that of the alternator (characteristic Shunt), the second has a voltage in proportion to the stator current (compound characteristic: Booster effect).
The power supply voltage is rectified and filtered before being used by the AVR monitoring transistor. This principle ensures that regulation is not affected by distortions generated by the load.
1.2 - PMG excitation system
This excitation system consists of a «PMG» (permanent magnet generator). This is fitted at the rear of the machine and connected to the R438 AVR.
The PMG supplies the AVR with constant voltage which is independent of the main alternator winding. As a result the machine has a short-circuit current capacity and good immunity to distortions generated by the load.
The AVR monitors and corrects the alternator output voltage by adjusting the excitation current.
- 50/60 Hz selection via the ST3 jumper.

1.3 - SHUNT or separate excitation system
AVR can be operated with SHUNT supply (with a transformer / secondary 50V or a 48V battery).
2 - R438 AVR

2.1 - Characteristics

- Storage : -55°C ; +85°C
- Operation : -40°C ; +70°C
- Standard power supply: AREP or PMG.
- Rated overload current: 8 A - 10 s
- Electronic protection (overload, short-circuit on opening of voltage sensing circuit): excitation overload current for 10 seconds then return to approximately 1A. The alternator must be stopped (or the power switched off) in order to reset the protection.
- Fuse : F1 on X1, X2. 8A ; slow - 250V
- Voltage sensing : 5 VA isolated via transformer ;
  - 0-110 V terminals = 95 to 140 V,
  - 0-220 V terminals = 170 to 260 V,
  - 0-380 V terminals = 340 to 520 V.
- Voltage regulation ± 0.5%.
- Normal or rapid response time via ST2 jumper (see below).
- Voltage adjustment via potentiometer P2.
- Current sensing (parallel operation): C.T. 2.5 VA cl, secondary 1 A (optional).
- Quadrature droop adjustment via potentiometer P1.
- Max. excitation current adjustment via P5 (see below).

2.1.1 - Configuration jumpers function

<table>
<thead>
<tr>
<th>Pot.</th>
<th>Delivery config.</th>
<th>Position</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>ST1</td>
<td>3-ph. Mono</td>
<td>Open</td>
<td>Open for module installation tri detection</td>
</tr>
<tr>
<td>ST2</td>
<td>Fast Normal</td>
<td>Response time</td>
<td></td>
</tr>
<tr>
<td>ST3</td>
<td>50 or 60 Hz</td>
<td>Frequency selection</td>
<td></td>
</tr>
<tr>
<td>ST4</td>
<td>External potentiometer</td>
<td>Without</td>
<td>Potentiometer</td>
</tr>
<tr>
<td>ST5</td>
<td>Without</td>
<td>LAM</td>
<td></td>
</tr>
<tr>
<td>ST9</td>
<td>Others (PMG...)</td>
<td>AREP</td>
<td>Supply</td>
</tr>
<tr>
<td>ST10</td>
<td>13% or 25%</td>
<td>LAM voltage drop amplitude</td>
<td></td>
</tr>
<tr>
<td>ST11</td>
<td>65 Hz 48 or 58 Hz</td>
<td>U/f function bend position</td>
<td></td>
</tr>
</tbody>
</table>

2.1.2 - Setting potentiometers function

<table>
<thead>
<tr>
<th>Delivery position</th>
<th>Pot.</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>P1</td>
<td>Quadrature droop ; // operation with C.T.</td>
</tr>
<tr>
<td>400V</td>
<td>P2</td>
<td>Voltage</td>
</tr>
<tr>
<td>Centre</td>
<td>P3</td>
<td>Stability</td>
</tr>
<tr>
<td>Maxi</td>
<td>P5</td>
<td>Excitation current ceiling</td>
</tr>
</tbody>
</table>

2.2 - Frequency compared with voltage (without LAM)

![Graph showing voltage vs. frequency with LAM settings](image)

2.3 - LAM (Load Acceptance Module) characteristics

2.3.1 - Voltage drop

The LAM system is integrated in the R438 AVR as standard.

Role of the «LAM» (Load Adjustment Module):

On application of a load, the rotation speed of the generator set decreases. When it passes below the preset frequency threshold, the LAM causes the voltage to drop by approximately 13% or 25% and consequently the amount of active load applied is reduced by approximately 25% to 50%, until the speed reaches its rated value again.

Hence the LAM can be used either to reduce the speed variation (frequency) and its duration for a given applied load, or to increase the applied load possible for one speed variation (turbo-charged engine).

To avoid voltage oscillations, the trip threshold for the LAM function should be set approximately 2 Hz below the lowest frequency in steady state.
2.3.2 - Gradual voltage return function
During load impacts, the function helps the genset to return to its rated speed faster thanks to a gradual increase in voltage according to the principle:
- If the speed drops between 46 and 50 Hz, the rated voltage follows a fast gradient as it is restored.
- If the speed drops below 46 Hz, since the engine needs more help, the voltage follows a slow gradient as it returns to the reference value.

2.4 - Typical effects of the LAM with a diesel engine with or without a LAM (U/F only)

2.4.1 - Voltage

![Voltage diagram](image)

2.4.2 - Frequency

![Frequency diagram](image)

2.4.3 - Power

![Power diagram](image)
2.5 - R438 AVR options

- **Current transformer** for parallel operation of....../1A. 5 VA CL 1.

- **Remote voltage adjustment potentiometer**: 470 Ω, 0.5 W min: adjustment range ± 5% (range limited by internal voltage potentiometer P2). Remove ST4 to connect the potentiometer. (A 1 kΩ potentiometer can also be used to extend the adjustment range).

- **Voltage control**: with an isolated D.C. current source applied to the terminals used for the external potentiometer:
  - Internal impedance 1.5 kΩ.
  - A variation of ± 0.5 V corresponds to a voltage adjustment of ± 10%.

For wiring up the external potentiometer; the “earth” wires must be isolated as well as the potentiometer terminals (wires at the same voltage as the power).

- **R731 external module**: sensing of 3-phase voltage 200 to 500 V, compatible with parallel operation. Disconnect ST1 to connect the module; set the voltage via the module potentiometer.

- **R734 module**: detection of 3-phase current and voltage for parallel operation on unbalanced installations (imbalance > 15%).

- **R726 module**: 3 functions (mounted externally).
  - P.F. regulation (2F) and voltage sensing circuit before paralleling (3 F).
3 - INSTALLATION - COMMISSIONING

3.1 - Electrical checks on the AVR
- Check that all connections have been made properly as shown in the attached wiring diagram.
- Check that the ST3 frequency selection jumper is on the correct frequency setting.
- Check whether the ST4 jumper or the remote adjustment potentiometer have been connected.
- Optional operating modes.
  • ST1 jumper : open to connect the R731 or R734 3-phase sensing module.
  • ST2 jumper : open if rapid response time used.
  • ST5 jumper : open to suppress the LAM function.

3.2 - Settings

The machine is tested and set at the factory. When first used with no load, make sure that the drive speed is correct and stable (see the nameplate). After operational testing, replace all access panels or covers.

The only possible adjustments to the machine should be made on the AVR.

3.2.1 - R438 settings (AREP or PMG system)

a) Initial potentiometer settings (see table below)
- Remote voltage adjustment potentiometer : centre (ST4 jumper removed).

<table>
<thead>
<tr>
<th>Action</th>
<th>Factory setting</th>
<th>Pot.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Voltage minimum fully anti-clockwise</td>
<td>400V - 50 Hz (Input 0 - 380 V)</td>
<td></td>
</tr>
<tr>
<td>Stability</td>
<td>Not set (centre position)</td>
<td></td>
</tr>
<tr>
<td>Voltage quadrature droop (/ operation with C.T.)</td>
<td>Not set (fully anti-clockwise)</td>
<td></td>
</tr>
<tr>
<td>Excitation ceiling Limit of excitation and short-circuit current, minimum fully anti-clockwise.</td>
<td>10 A maximum</td>
<td></td>
</tr>
</tbody>
</table>

Stability adjustments in standalone operation

b) Install a D.C. analogue voltmeter (needle dial) cal. 50V on terminals E+, E- and an A.C. voltmeter cal 300 - 500 or 1000V on the alternator output terminals.

c) Make sure that the ST3 jumper is positioned on the desired frequency (50 or 60 Hz).

d) Voltage potentiometer P2 at minimum, fully anti-clockwise.

e) Stability potentiometer P3 to around 1/3 of the anti-clockwise limit.

f) Start the engine and set its speed to a frequency of 48 Hz for 50 Hz, or 58 for 60 Hz.

g) Set the output voltage to the desired value using P2.
- Rated voltage UN for solo operation (eg. 400 V)
- Or UN + 2 to 4% for parallel operation with C.T. (eg. 410 V)
If the voltage oscillates, use P3 to make adjustments (try both directions) observing the voltage between E+ and E- (approx. 10 V D.C.).

WARNING

Before any intervention on the AVR, make sure that the ST9 jumper is closed with AREP excitation and disconnected with PMG or SHUNT or separate excitation.
The best response times are obtained at the limit of the instability. If no stable position can be obtained, try disconnecting or replacing the ST2 jumper (normal/fast).

h) Check LAM operation: ST5 closed.

i) Vary the frequency (speed) around 48 or 58 Hz according to the operating frequency, and check the change in voltage from that observed previously (~ 15%).

j) Readjust the speed of the unit to its rated no-load value. Adjustments in parallel operation

Before any intervention on the alternator, make sure that the speed droop is identical for all engines.

k) Preset for parallel operation (with C.T. connected to S1, S2) - Potentiometer P1 (quadrature droop) in centre position.
   Apply the rated load (P.F. = 0.8 inductive). The voltage should drop by 2 to 3%. If it increases, check that V and W and also S1 and S2 have not been reversed.

l) The no-load voltages should be identical for all the alternators intended to run in parallel.
   - By adjusting the speed, try to obtain 0 KW power exchange.
   - By altering the voltage setting P2 on one of the machines, try to cancel (or minimise) the current circulating between the machines.
   - From now on, do not touch the voltage settings.

m) Apply the available load (the setting is only correct if a reactive load is available)
   - By altering the speed, match the kW (or dividethed power of the units proportionally)
   - By altering the quadrature droop potentiometer P1, match or divide the currents.

3.2.2 - Max. excitation setting (excitation ceiling)

Static adjustment of the current limit, potentiometer P5 (factory setting: 7.5 A, fuse rating: 8 A - 10 seconds).

The maximum factory setting corresponds to that of the excitation current required to obtain a 3-phase short-circuit current of approximately 3 IN at 50 Hz for industrial power, unless otherwise specified(*).

A static method can be used to reduce this value or adapt the Isc to the actual operating power (derated machine), which is safer for the alternator and the installation. Disconnect power supply wires X1,X2 and Z1,Z2 and the voltage reference (0-110V-220V-380V) on the alternator.

Connect the mains power supply using a transformer (200-240V) as indicated (X1,X2 : 48V). Install a 10A D.C. ammeter in series with the exciter field. Turn P5 fully anti-clockwise and activate the power supply. If there is no output current from the AVR, turn potentiometer P2 (voltage) clockwise until the ammeter indicates a stable current. Switch the power supply off, then on again, turn P5 clockwise until the required max. current is obtained (no more than 8 A).
Checking the internal protection:
Open switch (D) : the excitation current should increase to its preset ceiling, remain at that level for ≥ 10 seconds and then drop to < 1A.
To reset, switch off the power supply by opening switch (A).
Note: After setting the excitation ceiling as described, adjust the voltage again (see section 2.1.1)
(*) In some countries it is a legal requirement to have a short-circuit current of 3 I_n, so as to offer selective protection.

3.2.3 - Special type of use

WARNING

Excitation circuit E+, E- must not be left open when the machine is running : AVR damage will occur.

3.2.3.1 - R438 field weakening (SHUNT)

![Diagram](image1)

The exciter is switched off by disconnecting the AVR power supply (1 wire - X1 or X2). Contact rating 16 A - 250V A.C.

3.2.3.2 - R438 field weakening (AREP/PMG)

![Diagram](image2)

The exciter is switched off by disconnecting the AVR power supply (1 wire - X1 or X2). Contact rating 16 A - 250V A.C.

In case of using the de-excitation, provide a forced excitation.

3.2.3.3 - R438 field forcing

![Diagram](image3)

<table>
<thead>
<tr>
<th>Applications</th>
<th>B volts</th>
<th>Time t</th>
</tr>
</thead>
<tbody>
<tr>
<td>Guaranteed voltage build-up</td>
<td>12 (1A)</td>
<td>1 - 2 s</td>
</tr>
<tr>
<td>Parallel operation, de-energized</td>
<td>12 (1A)</td>
<td>1 - 2 s</td>
</tr>
<tr>
<td>Parallel operation, at standstill</td>
<td>12 (1A)</td>
<td>5 - 10 s</td>
</tr>
<tr>
<td>Frequency starting</td>
<td>12 (1A)</td>
<td>5 - 10 s</td>
</tr>
<tr>
<td>Sustained voltage on overload</td>
<td>12 (1A)</td>
<td>5 - 10 s</td>
</tr>
</tbody>
</table>
## 3.3 - Electrical faults

<table>
<thead>
<tr>
<th>Fault</th>
<th>Action</th>
<th>Effect</th>
<th>Check/Cause</th>
</tr>
</thead>
<tbody>
<tr>
<td>No voltage at no load on start-up</td>
<td>Connect a new battery of 4 to 12 volts to terminals E- and E+, respecting the polarity, for 2 to 3 seconds</td>
<td>The alternator builds up and its voltage is still correct when the battery is removed.</td>
<td>- Lack of residual magnetism</td>
</tr>
<tr>
<td></td>
<td></td>
<td>The alternator builds up but its voltage does not reach the rated value when the battery is removed.</td>
<td>- Check the connection of the voltage reference to the AVR - Faulty diodes - Armature short-circuit</td>
</tr>
<tr>
<td></td>
<td></td>
<td>The alternator builds up but its voltage disappears when the battery is removed</td>
<td>- Faulty AVR - Field windings disconnected - Main field winding open circuit - check the resistance</td>
</tr>
<tr>
<td>Voltage too low</td>
<td>Check the drive speed</td>
<td>Correct speed</td>
<td>- Field windings short-circuited - Rotating diodes burnt out - Main field winding short-circuited - Check the resistance</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Speed too low</td>
<td>Increase the drive speed (Do not touch the AVR voltage pot. (P2) before running at the correct speed.)</td>
</tr>
<tr>
<td>Voltage too high</td>
<td>Adjust AVR voltage potentiometer</td>
<td>Adjustment ineffective</td>
<td>Faulty AVR</td>
</tr>
<tr>
<td>Voltage oscillations</td>
<td>Adjust AVR stability potentiometer</td>
<td>If no effect : try normal / fast recovery modes (ST2)</td>
<td>- Check the speed : possibility of cyclic irregularity - Loose connections - Faulty AVR - Speed too low when on load (or U/F bend set too high)</td>
</tr>
<tr>
<td>Voltage correct at no load and too low when on load (*)</td>
<td>Run at no load and check the voltage between E+ and E- on the AVR</td>
<td>Voltage between E+ and E-SHUNT &lt; 20 V AREP / PMG &lt; 10V</td>
<td>- Check the speed (or U/F bend set too high)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Voltage between E+ and E-SHUNT &gt; 30V AREP / PMG &gt; 15V</td>
<td>- Faulty rotating diodes - Short-circuit in the main field. Check the resistance - Faulty exciter armature.</td>
</tr>
<tr>
<td>Voltage disappears during operation (**)</td>
<td>Check the AVR, the surge suppressor, the rotating diodes, and replace any defective components</td>
<td>The voltage does not return to the rated value.</td>
<td>- Exciter winding open circuit - Faulty exciter armature - Faulty AVR - Main field open circuit or short-circuited</td>
</tr>
</tbody>
</table>

(*) **Caution**: For single-phase operation, check that the sensing wires coming from the AVR are correctly connected to the operating terminals

(**) **Caution**: Internal protection may be activated (overload, open circuit, short-circuit)

---

**Warning**: after operational testing, replace all access panels or covers.
4 - SPARE PARTS

4.1 - Designation

<table>
<thead>
<tr>
<th>Description</th>
<th>Type</th>
<th>Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>AVR</td>
<td>R438</td>
<td>AEM 110 RE 017</td>
</tr>
</tbody>
</table>

4.2 - Technical support service

Our technical support service will be pleased to provide any additional information you may require.

For all spare parts orders or technical support requests, send your request to service.epg@leroy-somer.com or your closest contact, whom you will find at www.lrsm.co/support indicating the type and the code number of the AVR.

To ensure that our products operate correctly and safely, we recommend the use of original manufacturer spare parts.

In the event of failure to comply with this advice, the manufacturer cannot be held responsible for any damage.
Disposal and recycling instructions
We are committed limiting the environmental impact of our activity. We continuously monitor our production processes, material sourcing and products design to improve recyclability and minimise our environmental footprint.

These instructions are for information purposes only. It is the user’s responsibility to comply with local legislation regarding product disposal and recycling.

Waste & hazardous materials
The following components and materials require special treatment and must be separated from the alternator before the recycling process:

- electronic materials found in the terminal box, including the automatic voltage regulator (198), current transformers (176), interference suppression module (199) and other semi-conductors.
- diode bridge (343) and surge suppressor (347), found on the alternator rotor.
- major plastic components, such as the terminal box structure on some products. These components are usually marked with information concerning the type of plastic.
Our worldwide service network of over 80 facilities is at your service. This local presence is our guarantee for fast and efficient repair, support and maintenance services.

Trust your alternator maintenance and support to electric power generation experts. Our field personnel are 100% qualified and fully trained to operate in all environments and on all machine types.

We have a deep understanding of alternator operation, providing the best value service to optimise your cost of ownership.

Where we can help:

- **Consulting & specification**
- **Maintenance contracts**
- **Reconditioning**
- **System upgrade**
- **Commissioning**
- **Training**
- **Genuine spare parts**
- **Repair services**

Contact us:
- **Americas:** +1 (507) 625 4011
- **Europe & Rest of the world:** +33 238 609 908
- **Asia Pacific:** +65 6250 8488
- **China:** +86 591 88373036
- **India:** +91 806 726 4867
- **Middle East:** +971 4 811 8483

Scan the code or go to: www.lrsm.co/support