

**P.M.G. range**  
**TAL 042 to TAL 046 - TAL 0473 - TAL 049**

## **Low Voltage Alternators - 4 pole**

Installation and maintenance

**LEROY-SOMER™**

***Nidec***  
All for dreams

# P.M.G. range

## TAL 042 to TAL 046 - TAL 0473 - TAL 049

This manual concerns the P.M.G. which you have just purchased.  
We wish to draw your attention to the contents of this maintenance manual.

### SAFETY MEASURES

Before using your machine for the first time, it is important to read the whole of this installation and maintenance manual.

All necessary operations and interventions on this machine must be performed by a qualified technician.

Our technical support service will be pleased to provide any additional information you may require.

The various operations described in this manual are accompanied by recommendations or symbols to alert the user to potential risks of accidents. It is vital that you understand and take notice of the following warning symbols.

#### WARNING

Warning symbol for an operation capable of damaging or destroying the machine or surrounding equipment.



Warning symbol for general danger to personnel.



Warning symbol for electrical danger to personnel.

### SAFETY INSTRUCTIONS

We wish to draw your attention to the following 2 safety measures which must be complied with:

**a) During operation, do not allow anyone to stand in front of the air outlet guards, in case anything is ejected from them.**

**b) Do not allow children younger than 14 to go near the air outlet guards.**

A set of self-adhesive stickers depicting the various warning symbols is included with this maintenance manual. They should be positioned as shown in the drawing below once the machine has been fully installed.

### WARNING

**The alternators must not be put into service until the machines in which they are to be incorporated have been declared compliant with EC Directives plus any other directives that may be applicable.**

**This manual is to be given to the end user.**

**The range of electric alternators and their derivatives, manufactured by us or on our behalf, comply with the technical requirements of the customs Union directives.**

**The alternator is a sub-assembly delivered without a system of protection against short-circuits. The protection must be provided by the circuit-breaker of the generator, sized to interrupt the fault current.**

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338 567 258.

We reserve the right to modify the characteristics of this product at any time in order to incorporate the latest technological developments. The information contained in this document may therefore be changed without notice.

This document may not be reproduced in any form without prior authorization.

All brands and models have been registered and patents applied for.

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### Disposal and recycling instructions



All servicing or repair operations carried out on the PMG and the alternator should be undertaken by personnel trained in the commissioning, servicing and maintenance of electrical and mechanical components ; they must wear personal protective equipment appropriate for mechanical and electrical hazards.

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## 1 - GENERAL INFORMATION

### 1.1 - Description

The PMG (Permanent Magnet Generator) is a system which is used to supply the short-circuit current to the alternator.

The PMG produces an AC current proportional to the speed, used as field excitation power by the AVR.

The PMG assembly forms a rotating part which can be fitted at the rear of the alternator as required.

Operating temperature:  
- 20°C to + 70°C

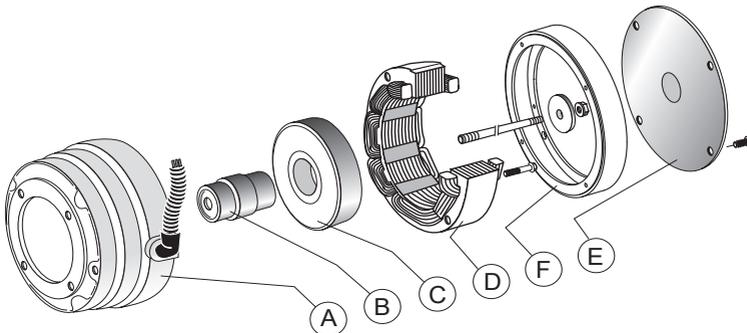
Storage temperature:  
- 55°C to + 85°C

### 1.2 - Identification

There are 5 types of PMG suitable for the TAL ranges of alternators.

Type	PMG	Standard AVR
TAL 042	<b>G3</b>	R180
TAL 044	<b>H3</b>	R180
TAL 046	<b>J3</b>	R180
TAL 0473	<b>K3</b>	R180
TAL 049	<b>L3</b>	R180

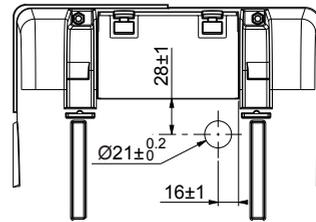
The PMG G3, H3, J3, K3 and L3 kits consist of a housing (A), a dummy shaft extension (B), a PMG rotor (C), a PMG stator (D), a cover plate (E), a spacer housing (F) (PMG L3 only) and a bag of accessories for mounting and electrical connection.



D350 (option) digital regulators are compatible with all types of PMG. Other regulators can be associated with our PMGs, consult us.

### WARNING

**When mounting on an alternator SHUNT TAL 042, if the voltage is higher than 480V respect drilling according to the drawing below.**



**The regreasable bearing option is not available for TAL.**

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## 2 - OPERATION

### 2.1 - PMG excitation system

With PMG excitation, the permanent magnet generator (PMG) added to the alternator supplies the AVR with voltage which is independent of the main alternator winding. It is fitted at the rear of the machine and is connected to the AVR.

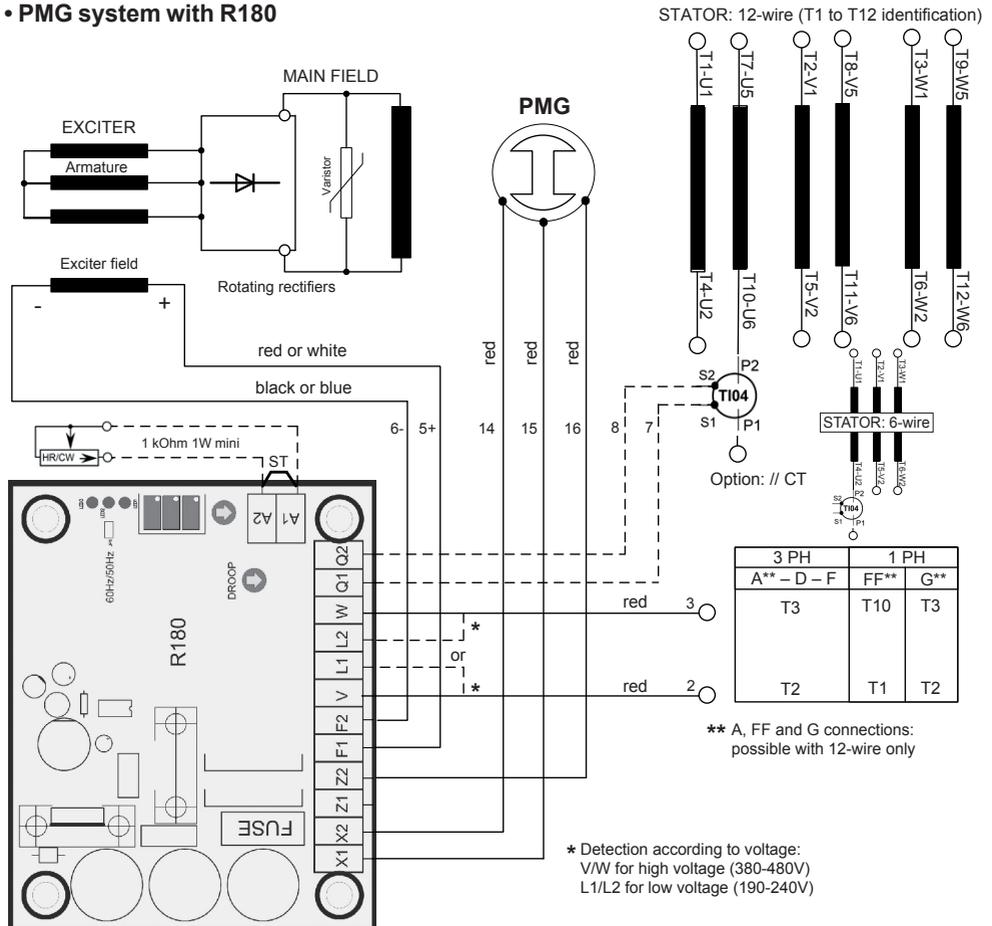
As a result the machine has a short-circuit current capacity of 3 IN for 10 s.

The AVR monitors and corrects the alternator output voltage by adjusting the excitation current.

### WARNING

**The PMG only works with R180 or D350 (option) (incompatible with the R120, R121, R150, R220, R221, R250 AVRs).**

#### • PMG system with R180



Example: TAL 046 manual ref. 5377

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### 3 - TECHNICAL CHARACTERISTICS

#### 3.1 - Electrical characteristics

Type	Stator phase/phase resistance at 20°C Ohms	No-load voltage at 1500 min <sup>-1</sup> V	No-load voltage at 1800 min <sup>-1</sup> V
PMG G3	2.59	157	188
PMG H3	2.59	157	188
PMG J3	2.59	157	188
PMG K3	2.59	157	188
PMG L3	1.06	180	217

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#### 4 - INSTALLATION - COMMISSIONING



Before working on the alternator, ensure that it cannot be started by a manual or automatic system by isolating the power (disconnection of all electrical, mechanical power, etc) in any cabinets and that you have understood the system operating principles.

#### 4.1 - Mounting the PMG G3, H3, J3 and K3

##### WARNING

Make sure the bevel washers are fitted the right way round.

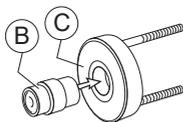


- Remove the alternator NDE bracket seal.
- Mount the PMG housing assembly [A] on the bracket, take care to position the cable through-holes at 9 o'clock as seen from the non-drive end, and tighten the 4 HM6 screws to a torque of 8.3 Nm (PMG G3, self-tapping screws tightened to 10 Nm).
- Put a coating of anti-vibration adhesive on the tie rod and screw it tight on the alternator shaft extension.
- Mount the magnetised rotor [C] on the shaft adapter [B].



**Warning: magnetic force (risk of pinching).**

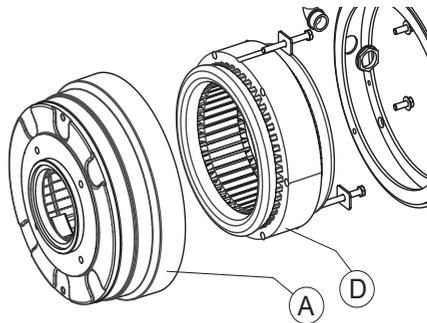
- Using 2 M10 threaded rods screwed into the rotor, slide the assembly onto the tie rod.



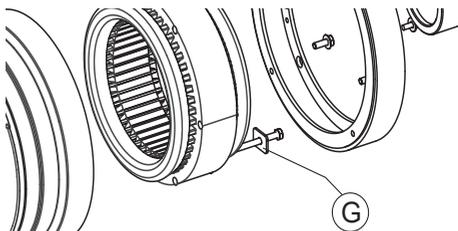
- Once the rotor is in position, remove the M10 tie rods.
- Mount the cable gland washer.
- Lock the assembly with the M10 nut (PMG G3 and K3) to a torque of 30 Nm or the M16 nut (PMG H3 and J3) to a torque of 116 Nm.
- Pierce the cover (Ø 21 hole) or remove the plastic plug on the NDE panel.
- Fit the plastic sheath and its two ferrules, while inserting the 3 PMG wires.
- Close the PMG with the cover [E].

#### 4.2 - Mounting the PMG L3

- Remove the protection cover from the NDE bracket of the alternator (4 hexagonal screws).
- Fit the housing [A] into the NDE bracket, then fasten it using the 4 M6 hexagonal screws (torque: 8.3 N.m).



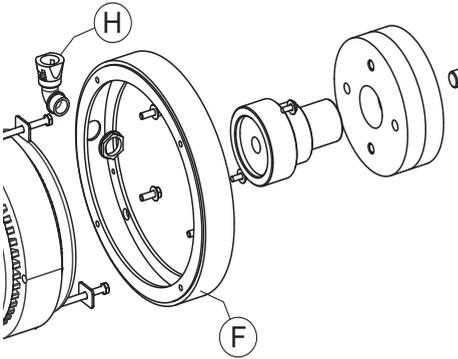
- Slide the PMG stator [D] into the housing [A].
- Fasten the stator using M6 screws + washers [G] (torque: 8.3 N.m).



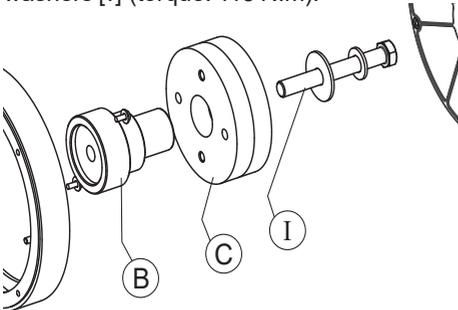
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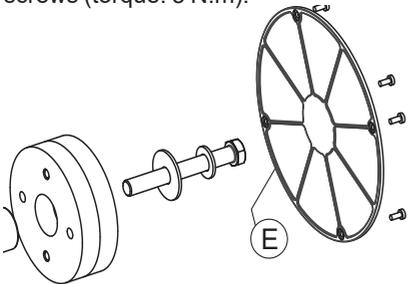
- Position the spacer housing [F] while inserting the stator output wires through the duct [H], then fasten the spacer housing using the 4 M5 screws (torque: 5 N.m).



- Position the rotor [C] on the out-of-round on the shaft [B], insert the assembly into the PMG, and then tighten with the screws and washers [I] (torque: 115 N.m).



- Fasten the cover plate [E] using the 4 M5 screws (torque: 5 N.m).



### 4.3 - Electrical connection of a PMG on a Shunt machine

#### WARNING

**If mounting a PMG, replace the following regulators.**

#### Replace R120/R150 by R180

- Disconnect the connection wires from the R120 or R150 and remove the AVR.
- Take out the 3 voltage and power supply reference wires (yellow / green / blue), by removing them from the terminals (T1, T2 and T5) in which they are inserted.
- Fit the AVR support plate fitted with the R180 (4M5 self-tapping screws tightened to 6 N.m).
- Rewire the 2 red wires on T2 and T3 for the voltage detection then reconnect the wires of excitation and power supply of the PMG, according to the diagram of the alternator maintenance manual.
- In the terminal box, stick the self-adhesive bases on the NDE bracket and on the terminal block to bring the PMG wires into the AVR.
- Next, attach the sheath with the PMG wires to the self-adhesive bases using plastic clamps.
- Make a bridge around the shield spigot to avoid the sheath quickly becoming damaged and the risk of a short-circuit.
- Connect the 3 PMG wires (14/15/16), the 2 exciter field wires (5/6) and the 2 previously mentioned voltage sensing wires (2/3) according to the internal connection diagram in the alternator maintenance manual.

#### WARNING

**With PMG excitation, check that the ST9 jumper on the AVR is open.  
After operational testing, replace all access panels or covers.**

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#### 4.4 - Electrical connection of a PMG on an AREP+ machine

- In the terminal box, stick the self-adhesive bases on the NDE bracket and on the terminal block to bring the PMG wires into the AVR.

- Next, attach the sheath with the PMG wires to the self-adhesive bases using plastic clamps.

- Make a bridge around the shield spigot to avoid the sheath quickly becoming damaged and the risk of a short-circuit.

- Connect the 3 PMG wires (14/15/16), to terminals X1, X2, Z2 on the AVR. The 4 auxiliary winding wires X1.X2.Z1.Z2 should be isolated using the domino fitting supplied with the kit. Both the field wires (5/6) and the voltage sensing wires (2/3) remain in place.



**When using a PMG as an AREP+ alternator, a modification of the instability adjustment (regulator stab potentiometer) may be necessary.**

**Check that the ST9 jumper on the AVR is open.**



**After operational testing, replace all access panels or covers.**

#### 5 - SPARE PARTS

##### 5.1 - Designation

Description	Code
PMG G3	<b>5203402</b>
PMG G3 + R180	<b>5203406</b>
PMG H3	<b>5203407</b>
PMG H3 + R180	<b>5203408</b>
PMG J3	<b>5203409</b>
PMG J3 + R180	<b>5203410</b>
PMG K3	<b>5203412</b>
PMG K3 + R180	<b>5203415</b>
PMG L3	<b>5203426</b>
PMG L3 + R180	<b>5203431</b>

##### 5.2 - Technical support service

Our technical support service will be pleased to provide any additional information you may require.

For all spare parts orders or technical support requests, send your request to [service.epg@leroy-somer.com](mailto:service.epg@leroy-somer.com) or your nearest contact, whom you will find at [www.lrsom.co/support](http://www.lrsom.co/support) indicating the type and the code number of the PMG.

#### WARNING

**To ensure that our products operate correctly and safely, we recommend the use of original manufacturer spare parts. In the event of failure to comply with this advice, the manufacturer cannot be held responsible for any damage.**

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### Disposal and recycling instructions

We are committed to limiting the environmental impact of our activity. We continuously monitor our production processes, material sourcing and product design to improve recyclability and minimise our environmental footprint.

These instructions are for information purposes only. It is the user's responsibility to comply with local legislation regarding product disposal and recycling.

### Recyclable materials

Our alternators are mainly constructed from iron, steel and copper materials, which can be reclaimed for recycling purposes.

These materials can be reclaimed through a combination of manual dismantling, mechanical separation and melting processes. Our technical support department can provide detailed directions on how to dismantle products on request.

### Waste & hazardous materials

The following components and materials require special treatment and must be separated from the alternator before the recycling process:

- electronic materials found in the terminal box, including the automatic voltage regulator (198), current transformers (176), interference suppression module and other semi-conductors.
- diode bridge (343) and surge suppressor (347), found on the alternator rotor.
- major plastic components, such as the terminal box structure on some products.

These components are usually marked with information concerning the type of plastic.

All materials listed above need special treatment to separate waste from reclaimable materials and should be entrusted to specialist recycling companies.

The oil and grease from the lubrication system should be treated as hazardous waste and must be treated in accordance with local legislation.

Our alternators have a specified lifetime of 20 years. After this period, the operation of the product should be stopped, regardless of its condition. Any further operation after this period will be under the sole responsibility of the user.

# Service & Support

Our worldwide service network of over 80 facilities is at your service.

This local presence is our guarantee for fast and efficient repair, support and maintenance services.

Trust your alternator maintenance and support to electric power generation experts. Our field personnel are 100% qualified and fully trained to operate in all environments and on all machine types.

We have a deep understanding of alternator operation, providing the best value service to optimise your cost of ownership.

Where we can help:



Contact us:

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